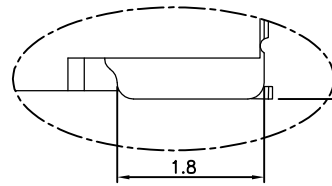
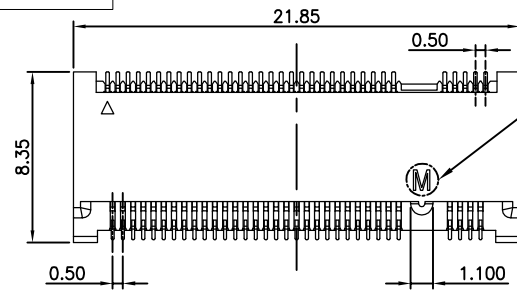
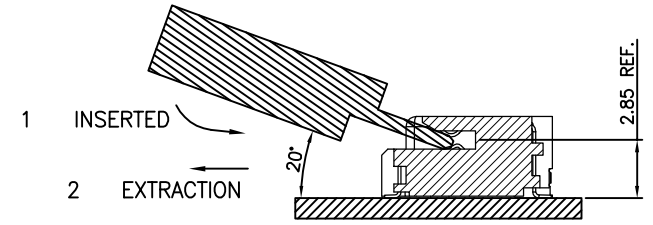


环保物料

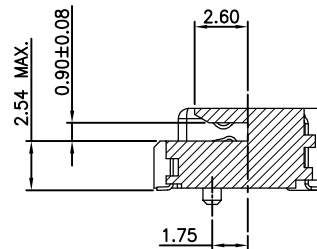
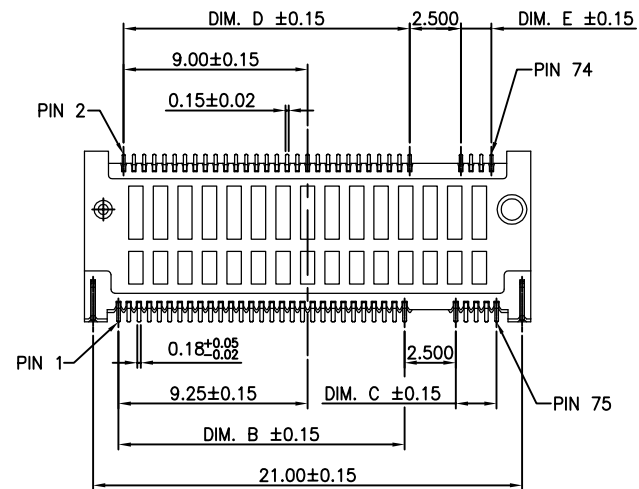
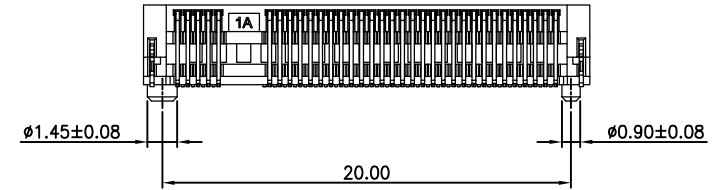
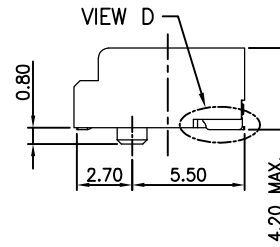
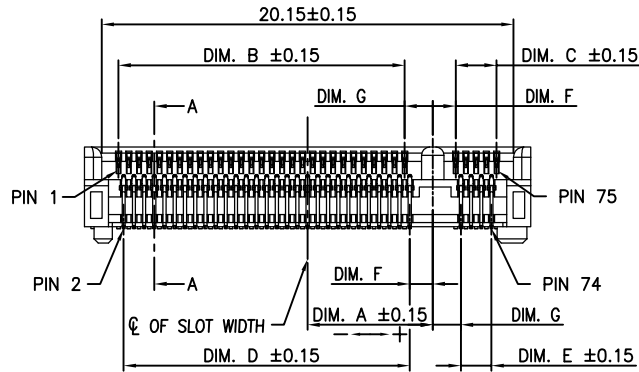


VIEW D
SCALE 4:1

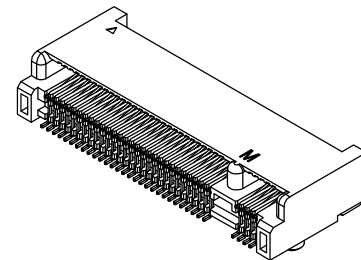
0.10
ALL SOLDER TAIL
& FITTING NAIL



RECOMMENDED OPERATING FLOW:
MATE: 1
UNMATE: 2



SECTION A-A

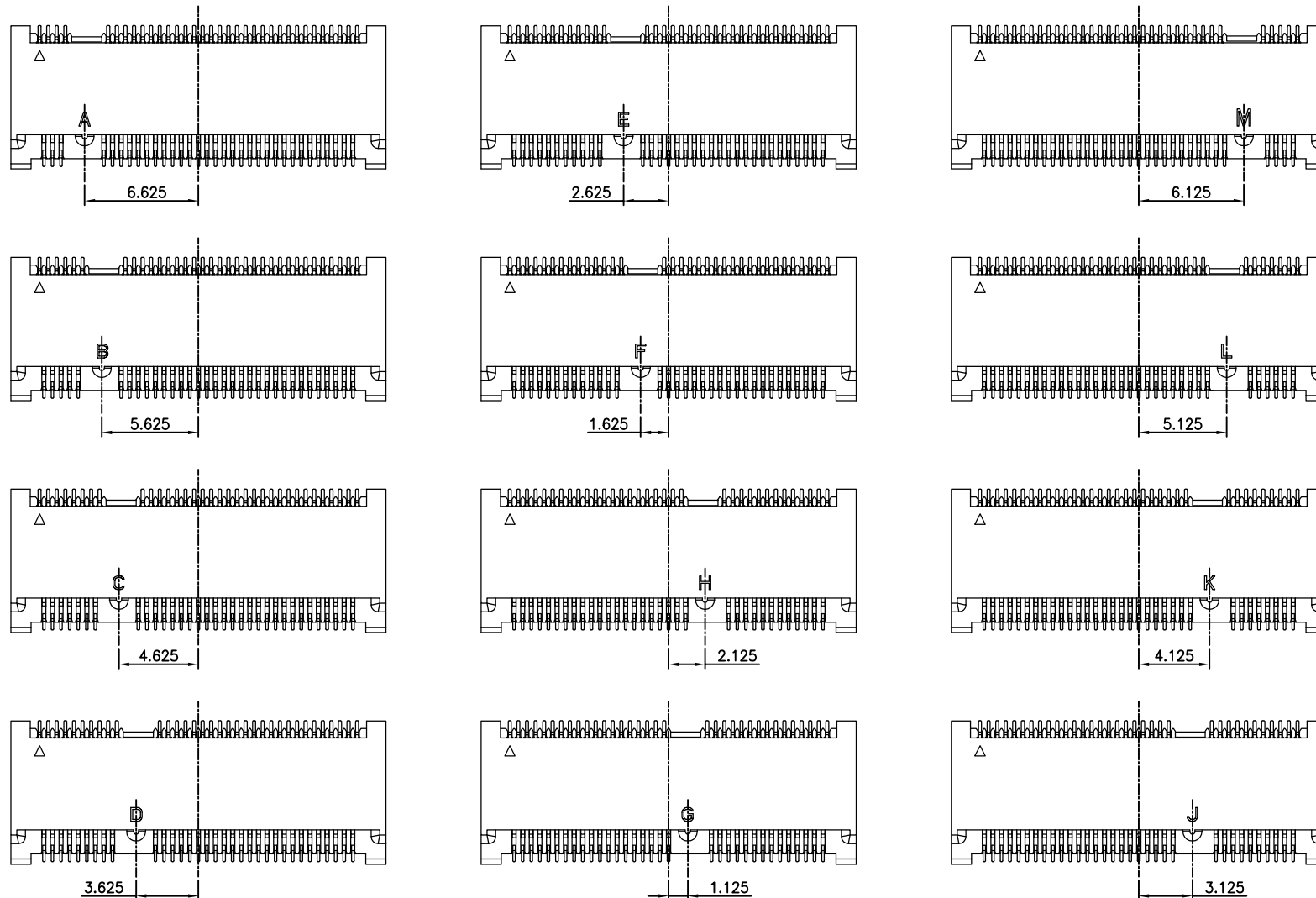




M2-F 67A S R L A X XX
1 2 3 4 5 6 7 8 9

- 1.M2:M.2
- 2.F:FEMALE
- 3.67A:67
- 4.S:SMT
- 5.R:90°
- 6.L:LCP
- 7.COLOR A:黑色
- 8.KEY ID OPTIONS:
A, B, C, D, E, F
G, H, J, K, L, M
- 9.7.Contact Area plating on contacts
01: G/F 03: Au 3u"
05: Au 5u" 10: Au 10u"
15: Au 15u" 30: Au 30u"

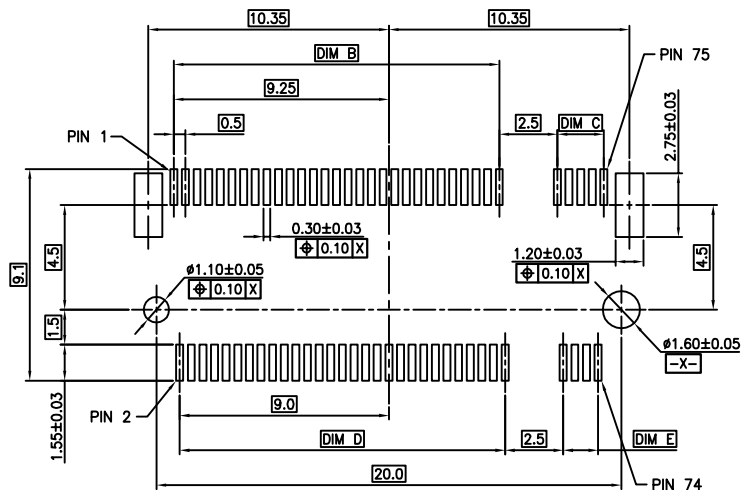
REV.	REVISION RECORD	DATE		GENERAL TOLERANCES		SCALE 1:1	NAME	DATE	PART NO.	DWG NO.			
AO	The new version file were released	2023.04.13		LINEAR	ANGLES	APPROVED	Daniel Dong	2023.04.13	M2-F67ASRLAXXX	ENDE05			
			0.0±0.30	X° REF±6°	DESIGNER	Micky Ma	2023.04.13	TITLE	M.2 CONN. P=0.5 4.2mm H, GEN4				
			UNIT: MM	0.00±0.20	X° ±3°	DRAWN	Li Xing Ze	2023.04.13					
			SIZE: A4	0.000±0.10	X° X' ±2°					REV	AO	SHEET	1/4

环保物料



REV.	REVISION RECORD	DATE		GENERAL TOLERANCES		SCALE 1:1	NAME	DATE	PART NO.	DWG NO.	
AO	The new version file were released	2023.04.13		LINEAR	ANGLES	APPROVED	Daniel Dong	2023.04.13	M2-F67ASRLAXXX	ENDE05	
			0.0 ± 0.30	X° REF ± 6°	DESIGNER	Micky Ma	2023.04.13	TITLE M.2 CONN. P=0.5 4.2mm H, GEN4			
			0.00 ± 0.20	X° ± 3°	DRAWN	Li Xing Ze	2023.04.13				
			UNIT: MM	0.00 ± 0.10	X° X' ± 2°			REV	AO	SHEET	2/4

环保物料



NOTES:

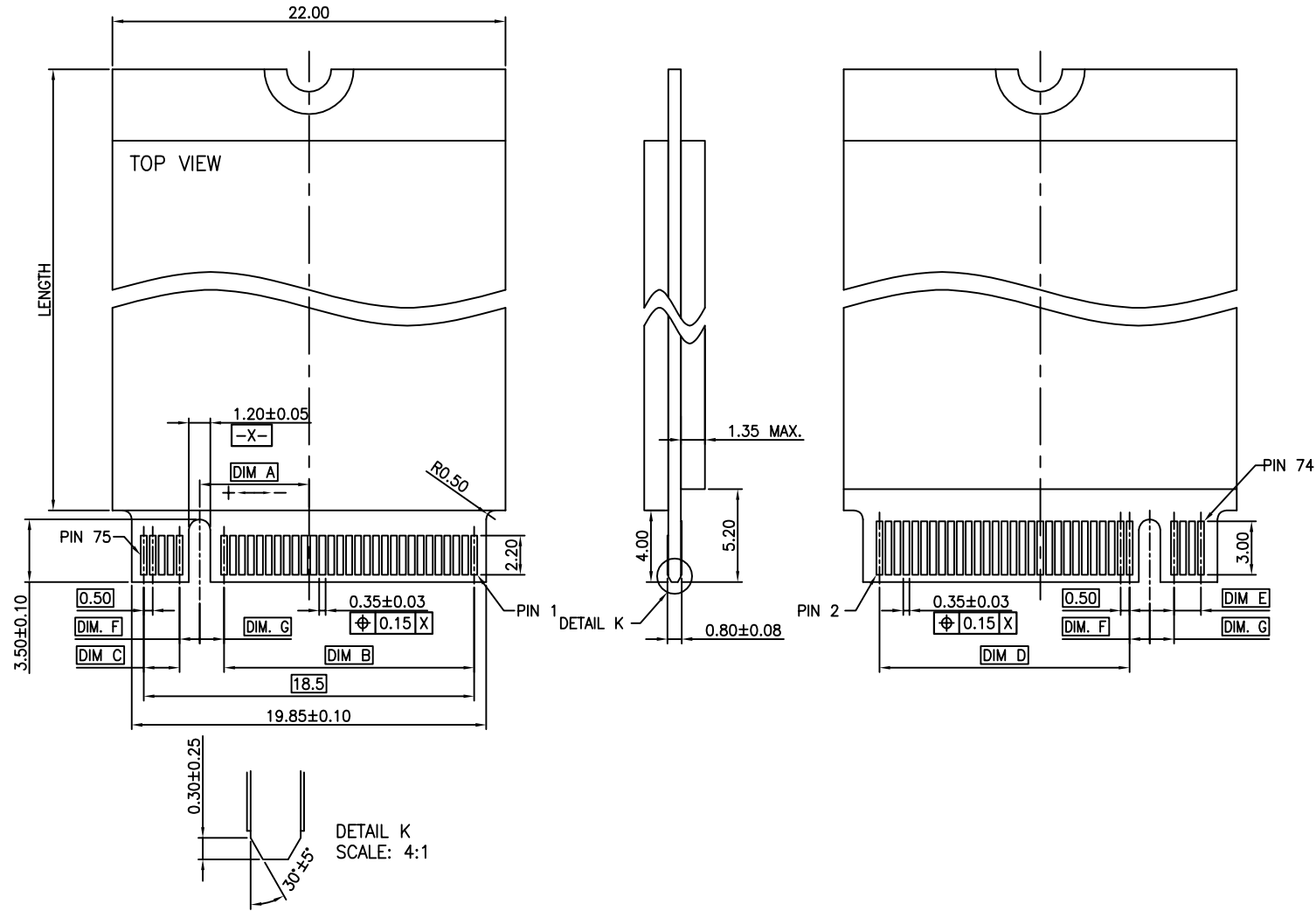
1. MATERIAL :
 - 1.1 HOUSING: THERMOPLASTIC, HIGH TEMPERATURE, UL94 V-0, COLOR: BLACK.
 - 1.2 CONTACT: COPPER ALLOY.
 - 1.3 FITTING NAIL: COPPER ALLOY.
2. FINISH :
 - 2.1 CONTACT
[SEE TABLE] GOLD PLATING ON THE CONTACT AREA.
GOLD FLASH PLATING ON THE SOLDERING AREA.
1.27um~2.54um [50u"~100u"] MIN. NICKEL UNDERPLATING OVERALL.
 - 2.2 FITTING NAIL
2.54um~5.08um [100u"~200u"] MIN. MATTE-TIN PLATING ON THE SOLDERING AREA.
1.27um~2.54um [50u"~100u"] MIN. NICKEL UNDERPLATING OVERALL.
3. PACKAGING SPEC.: K-91302-401

1.375	1.125	1.5	14.0	2.0	14.0	6.125	M
1.375	1.125	2.5	13.0	3.0	13.0	5.125	L
1.375	1.125	3.5	12.0	4.0	12.0	4.125	K
1.375	1.125	4.5	11.0	5.0	11.0	3.125	J
1.375	1.125	5.5	10.0	6.0	10.0	2.125	H
1.375	1.125	6.5	9.0	7.0	9.0	1.125	G
DIM. G	DIM. F	DIM. E	DIM. D	DIM. C	DIM. B	DIM. A	KEY ID

1.125	1.375	9.5	6.0	9.5	6.5	-1.625	F
1.125	1.375	10.5	5.0	10.5	5.5	-2.625	E
1.125	1.375	11.5	4.0	11.5	4.5	-3.625	D
1.125	1.375	12.5	3.0	12.5	3.5	-4.625	C
1.125	1.375	13.5	2.0	13.5	2.5	-5.625	B
1.125	1.375	14.5	1.0	14.5	1.5	-6.625	A
DIM. G	DIM. F	DIM. E	DIM. D	DIM. C	DIM. B	DIM. A	KEY ID

REV.	REVISION RECORD	DATE		GENERAL TOLERANCES		SCALE 1:1	NAME	DATE	PART NO. M2-F67ASRLAXXX	DWG NO. ENDE05		
AO	The new version file were released	2023.04.13		LINEAR	ANGLES	APPROVED	Daniel Dong	2023.04.13				
			0.0±0.30	X° REF±6°	DESIGNER	Micky Ma	2023.04.13	TITLE M.2 CONN. P=0.5 4.2mm H, GEN4				
			UNIT: MM 0.00±0.20	X° ±3°	DRAWN	Li Xing Ze	2023.04.13					
			SIZE: A4 0.000±0.10	X° X' ±2°					REV	AO	SHEET	3/4

环保物料



REV.	REVISION RECORD	DATE	GENERAL TOLERANCES		SCALE	NAME	DATE	PART NO.	DWG NO.				
AO	The new version file were released	2023.04.13	LINEAR	ANGLES	1:1	Daniel Dong	2023.04.13	M2-F67ASRLAXXX	ENDE05				
			0.0±0.30	X° REF±6°	APPROVED	Micky Ma	2023.04.13	TITLE					
			0.00±0.20	X° ±3°	DESIGNER	Li Xing Ze	2023.04.13	M.2 CONN. P=0.5 4.2mm H, GEN4					
			UNIT: MM	0.00±0.10	X° X' ±2°	DRAWN				REV	AO	SHEET	4/4

1

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