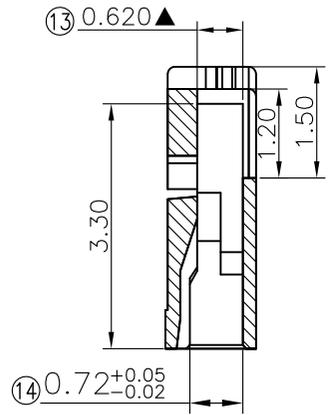
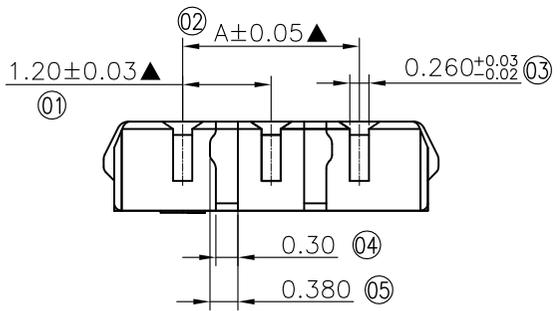
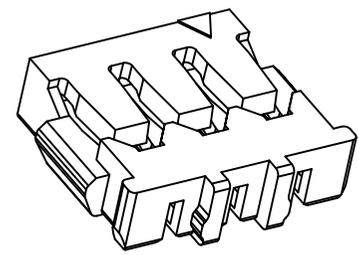
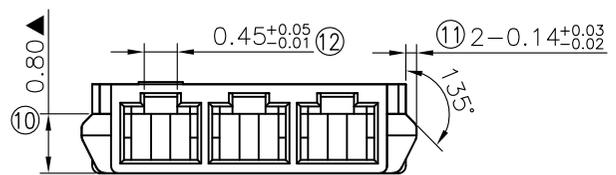
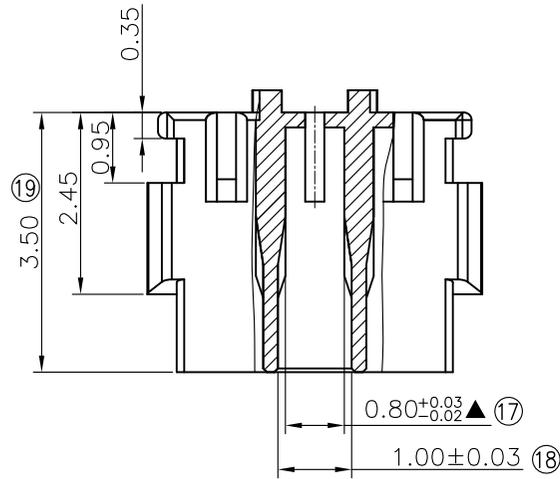
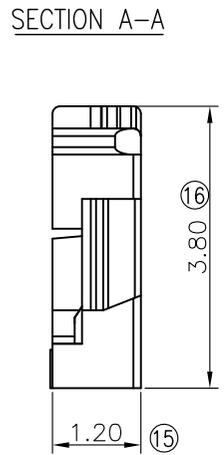
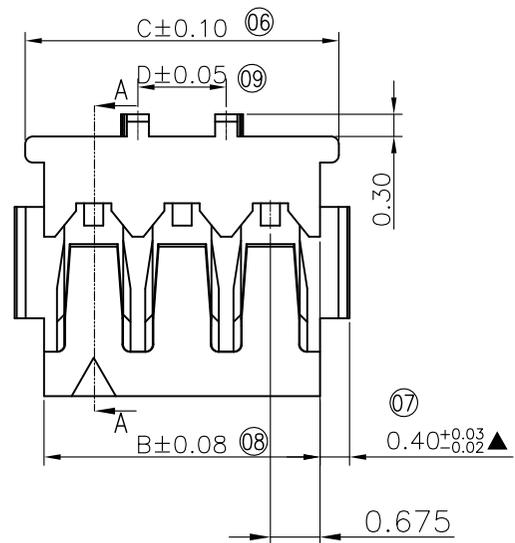


# 检验规范



- NOTES:
- 1.毛边: 0.10mm(max.);
  - 2.同批产品不可有色差现象,产品外观不可油污、斑点等异常;
  - 3.方孔不得有孔塞,孔内毛边小于0.08mm;
  - 4.弯曲,6P以上不得超过0.10mm;
  - 5.公母模偏移不得超过0.10mm,滑块偏移不可连齿;
  - 6.核对样板不可组立异常或错误,不得有包风缺料,油污杂质及变形;
  - 7.顶针位凸出不可超出平面,下陷小于0.15mm;
  - 8.塑胶不可严重缩水,表面保持光滑;
  - 9.弹片及垂直毛边小于0.10mm,弹片不得上翘(俗称爆牙);
  - 10.穿端子推入手感顺畅;
  - 11.穿端子拔出力:0.65KG/f(Min.);
  - 12.▲为重点检验尺寸.
  - 13.本产品使用的物料及制程须符合: WI-PZ-142 HSF技术标准管控要求



Circuits	Dimensions			
	A	B	C	D
3P	2.40	3.75	4.26	1.20
4P	3.60	4.95	5.46	2.40
5P	4.80	6.15	6.66	3.60

Part No.	Material	Color
11203H00-NP-HF-NK	LCP,UL94V-0	Natural
11203H00-NPA-HF-NK	LCP,UL94V-0	Black

一般公差 GENERAL TOLERANCE		绘图 DR.	黄久勇
X.X ±0.15	X' ±2'	校对 CHK.	
X.XX ±0.05	X.X' ±1'	审核 CHK.	
X.XXX ±0.02	▲ MAJOR DIM.	核准 APPD.	
单位 UNIT			
mm			

料号PART NO.		文件编号 NUMBER	
11203H00-NPX-HF-NK		ENDPH02	
比例 SCALE	SHEET	版次 REV.	
1/1	1/1	A0	

版次REV.	日期 DATE	变更内容 DESCRIPTION	审核 CHK.	核准 APPD.
A0	19.03.05	新图面发行	伍文聪	郭正桃