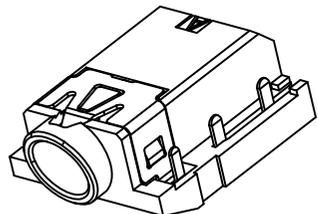
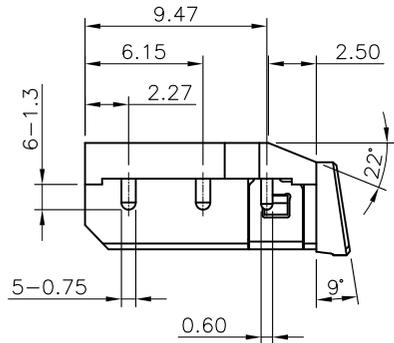
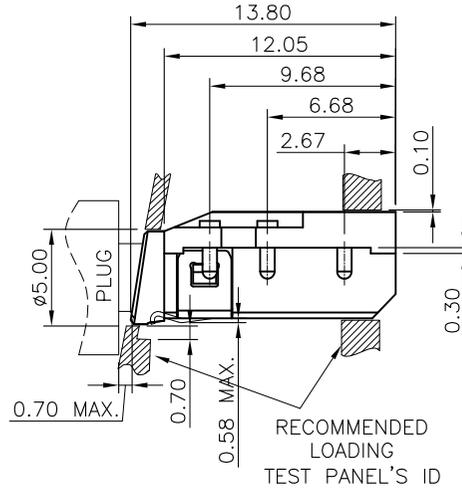
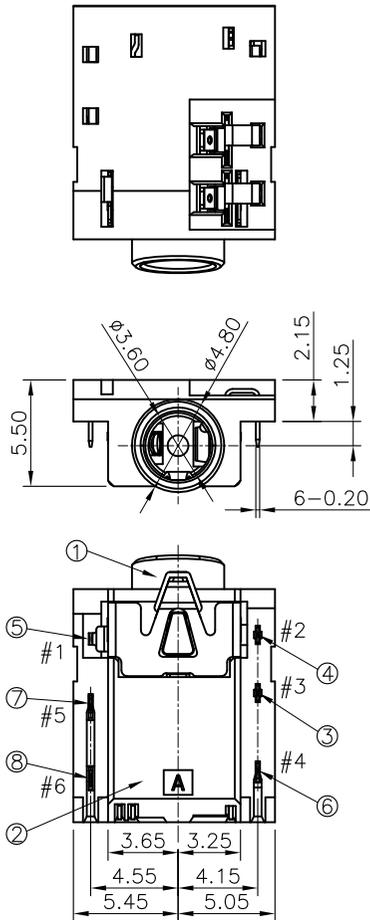


环保物料

检验规范



3D VIEW



- NOTES:
- MATERIAL: SEE "TABLE 1";
 - FINISH: SEE "TABLE 1";
 - ELECTRICAL:
 - VOLTAGE RATING: 12 VAC RMS;
 - CURRENT RATING: 1 AMP;
 - CONTACT RESISTANCE: 50mΩ Max.(Initial), 100mΩ Max.(After Life test);
 - INSULATION RESISTANCE: 100 MΩ Min., 500VDC.(Initial), 50 MΩ Min., 500VDC.(After Humidity test);
 - WITHSTAND VOLTAGE: 500 VAC RMS 50(60)Hz, 1 minute;
 - MECHANICAL:
 - MATING FORCE: 3.0Kgf MAX.;
 - UNMATING FORCE: 0.3Kgf MIN.;
 - OPERATING LIFE: 5000 CYCLES MIN.;
 - ENVIRONMENTAL:
 - OPERATION: -30°C~+80°C.

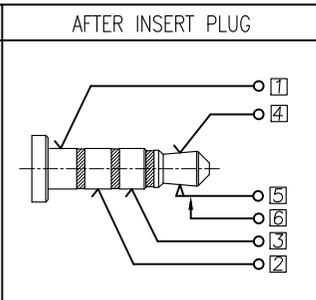
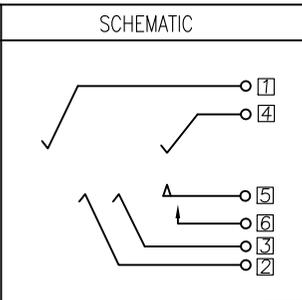
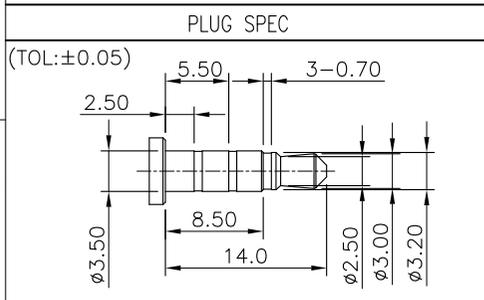
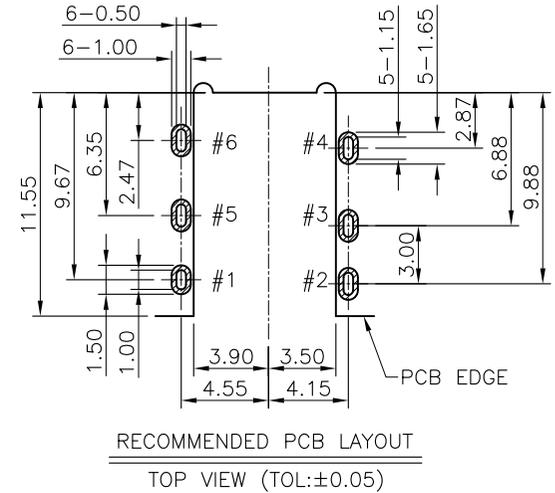


TABLE 1:

NO.	PART NAME	QTY	MATERIAL	DESCRIPTION	REMARK
⑧	MAKE	⑥	1	Phosphor bronze	T=0.20mm
⑦	TRANSFER	⑤	1	Phosphor bronze	GOLD FLASH ON CONTACT AREA, T=0.20mm
⑥	TIP	④	1	Phosphor bronze	GOLD FLASH ON SOLDER AREA, T=0.20mm
⑤	EARTH	①	1	Phosphor bronze	ALL OVER NI 40μM MIN, T=0.20mm
④	RING B	②	1	Phosphor bronze	T=0.20mm
③	RING A	③	1	Phosphor bronze	T=0.20mm
②	SEPARATOR	1	HIGH TEMP. PLASTIC	UL94 V-0	BLACK
①	HOUSING	1	HIGH TEMP. PLASTIC	UL94 V-0	SEE TABLE

版次REV	日期 DATE	变更内容 DESCRIPTION	审核 CHK.	核准 APPD.
A1	21. 07. 21	更新图框发行	董东平	杨章雄
A0	18. 07. 05	新图面发行	李兴泽	杨章雄

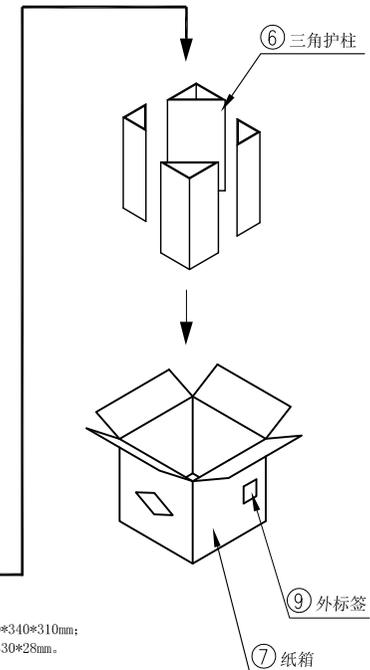
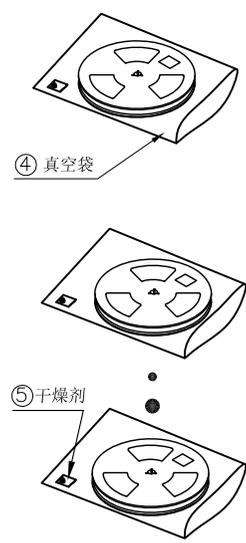
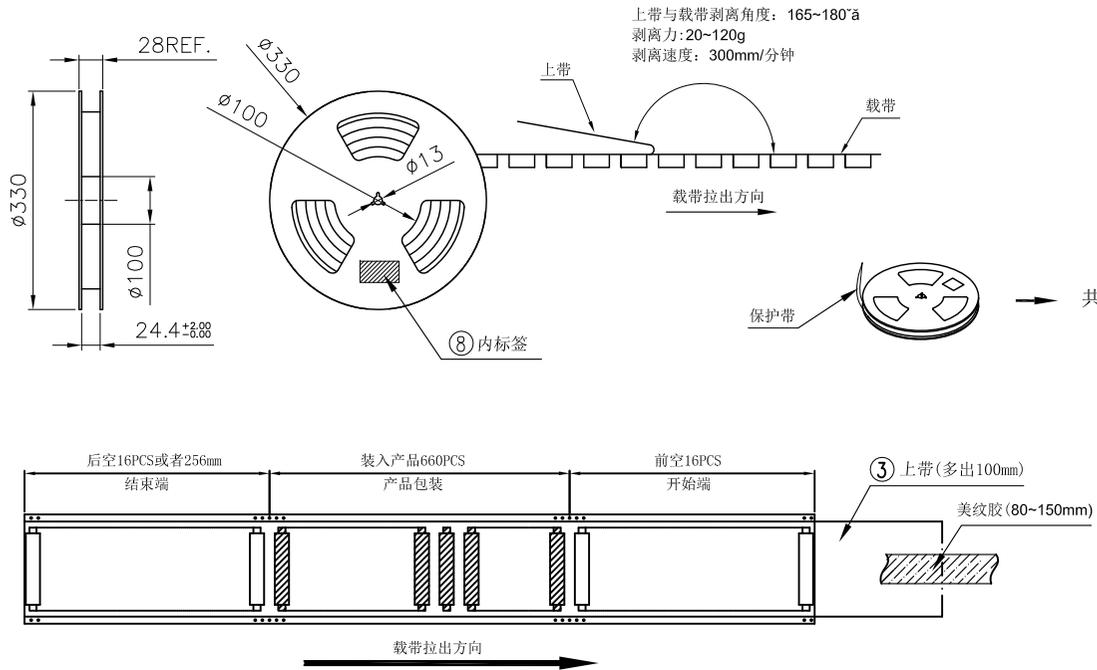
一般公差 GENERAL TOLERANCE		绘图 DR.	李兴泽
X.X	±0.30	X'	±2'
X.XX	±0.20	X.X'	±1'
X.XXX	±0.10	▲	MAJOR DIM.
单位UNIT	mm	核准 APPD.	杨章雄

料号 PART NO.	文件编号 NUMBER
W-15-0350-PJ03	ENDPT01
品名TITLE	
□3.5mm Phone Jack CONN.	

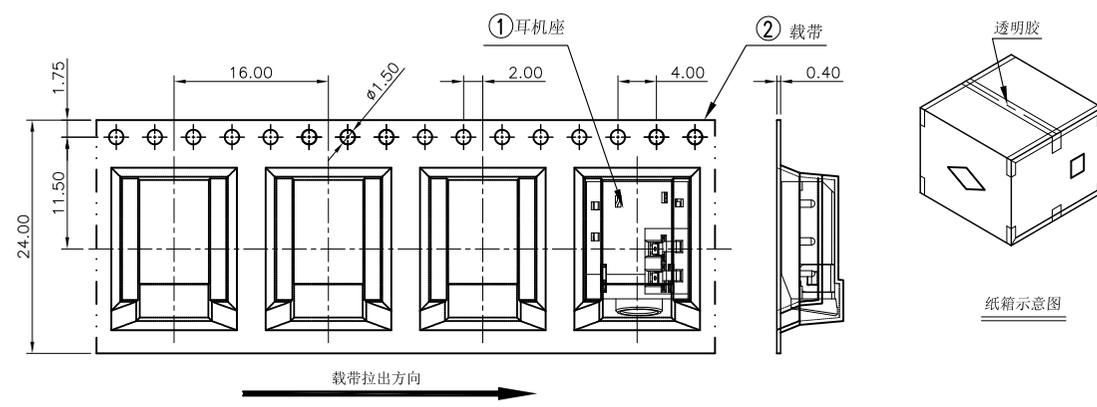
JCTC® TERMINAL&CONNECTORS		
比例SCALE	SHEET	版次REV.
1/1	1/1	A1

环保物料

检验规范



- 技术说明:
1. 材料要求 (详见BOM):
 - 1.1 纸箱材质要求为K=A, 尺寸为350*340*310mm;
 - 1.2 卷盘材质要求为PS; 卷盘尺寸为330*28mm.
 2. 包装要求:
 - 2.1 包装载带前空16PCS, 再装入产品660PCS, 然后再空16PCS或256mm;
 - 2.2 每卷载带开始端上带需多出载带100mm, 并用美纹胶封住;
 - 2.3 每卷包好后在载带的外围再缠上一圈护带, 并用美纹胶封住;
 - 2.4 每卷包装完成后, 需在指定区域按要求贴上客户所指定的标签;
 - 2.5 每袋放入1PCS干燥剂, 将装包装好的卷盘放入真空袋中抽真空处理;
 - 2.6 每箱共包装10盘, 每卷包装660PCS, 一箱共6600PCS产品;
 - 2.7 包装完成后封闭纸箱, 并在纸箱对应区域上贴产品标签.



BOM:

序号	品名	料号	规格	数量	备注
9	外标签			1 PCS	1pcs/箱
8	内标签			10 PCS	10pcs/箱
7	纸箱	PE0039	L=350, W=340, H=310	1 PCS	纸质: K=A
6	三角护柱		L=85, W=85, H=290	4 PCS	4pcs/箱
5	干燥剂			10 PCS	10pcs/箱
4	真空袋	PE0159	400*450*0.08	10 PCS	10pcs/箱
3	上带	PS0090	PET, CLEAR, W=21.3	11172 mm	
2	载带	PB0251	PET, WHITE, W=24, P=16	10 REEL	660pcs/RL; 10RL/箱
1	耳机座	W-15-0350-PJ03	∅3.5mm PHONE JACK	6600 PCS	6600pcs/箱

					一般公差 GENERAL TOLERANCE		绘图 DR.		料号 PART NO.		文件编号 NUMBER		 TERMINAL&CONNECTORS		
					X.X ±0.30	X* ±2*	校对 CHK.		W-15-0350-PJ03		ENDPT01				
					X.XX ±0.20	X.X* ±1*	审核 CHK.		品名 TITLE				比例 SCALE	SHEET	版次 REV.
A1	21.07.21	更新图框发行	董东平	杨章雄	X.XXX ±0.10	▲ MAJOR DIM.	核准 APPD.		□B.5mm Phone Jack CONN. 包装图				1/1	1/1	A1
A0	18.07.05	新图面发行	李兴泽	杨章雄	单位 UNIT		核 准								
版次 REV.	日期 DATE	变更内容 DESCRIPTION	审核 CHK.	核准 APPD.	mm		核 准								